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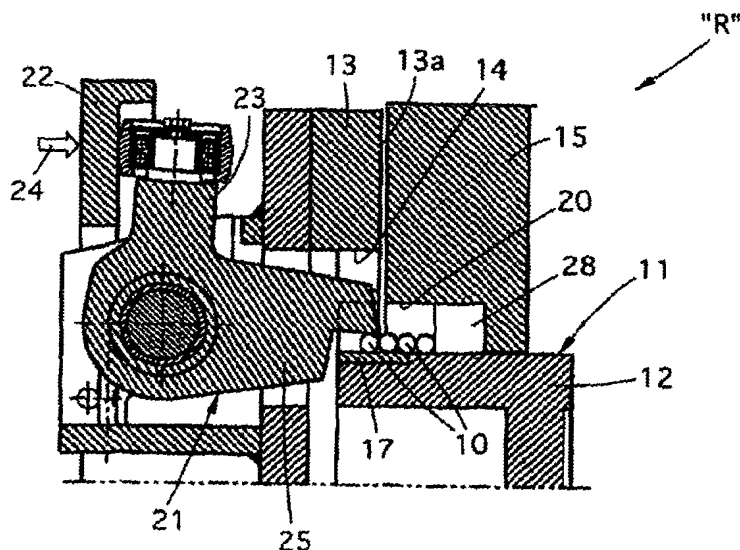
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(54) Title: COILING DEVICE AND METHOD FOR ROLLED OR DRAWN LONG PRODUCTS



(57) Abstract: Coiling device ("R") and relative method for a windable long, metal product (10). The device ("R") comprises a mandrel (12) having a substantially circular transverse section and rotating around a horizontal, vertical or inclined axis, and at least a guide and containing device (15, 16) which is driven between a first working position wherein it cooperates with the mandrel (12), and a second inactive position wherein it is arranged distant from the mandrel (12). The coiling device ("R") also comprises at least a clamping device (21) associated with the mandrel (12), which clamps at least temporarily an initial segment of the metal product (10).



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INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER
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B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

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C. DOCUMENTS CONSIDERED TO BE RELEVANT

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A	PATENT ABSTRACTS OF JAPAN vol. 012, no. 157 (M-696), 13 May 1988 (1988-05-13) & JP 62 275980 A (MIRAI IND CO LTD; others: 01), 30 November 1987 (1987-11-30) abstract -----	1, 2, 4, 6, 7, 17, 20
A	EP 1 126 934 A (DANIELI OFF MECC) 29 August 2001 (2001-08-29) cited in the application paragraph '0036! - paragraph '0037!; claim 7; figures ----- -/-	1, 8-10, 17



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Patent family members are listed in annex.

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Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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